1 Introduction

In recent years, the availability of digital media for storage and exchange of information has increased in leaps and bounds. It has enabled us to communicate data, information and knowledge across the globe in an easy and efficient way. The availability of bandwidth to a large section of the society has also affected the way people access and use information in their lives. Libraries are known to be the most popular storehouses of information. Many communities in the last century have developed rapidly in the presence of public libraries. These libraries host a large collection of books, journals, newspapers and other printed material which contains an enormous amount of knowledge.

However, these public libraries are confined to their locations and are not readily accessible to everyone. There is also the danger of losing printed material in calamities like fire, floods and earthquakes. To overcome these shortcomings of public libraries, digital libraries are being built. A digital library will preserve the rare documents as well as a good portion of printed literature that would be of significant relevance to the society today. This collection would be available for anybody, free-of-charge, 24 hours a day and 7 days a week.

In this direction, the Digital Library of India aims at digitally preserving all the significant literary, artistic and scientific works and make it freely available to anyone, anytime, from any corner of the world, for education, study and appreciation of all our future generations. As the first phase of this project a million books would be digitized and made available on the web.

Given the enormity of the Digital Library of India project, it is imperative that the job be distributed and decentralized over many Regional Mega Scanning Centers, scanning/processing centers across the country. Since its inception, DLI has grown from 3 centers to 30 centers. The project has been successfully digitizing books that are a delicate and fragile, yet form a dominant store of knowledge and culture. DLI now hosts close to one lakh books online [5].

The entire process of digitizing the book consists of various stages such as procuring, scanning, image processing, quality checking and web hosting. All these operations can be pipelined to improve the throughput. Another aspect is that these operations need not take place at the same venue. For e.g., a book could be scanned at one place allotted only for scanning, image processed at another centre, which has good resources for image processing, and then be quality checked at a Mega Centre and then be hosted there.

In such a highly distributed environment, where a lot of data and control has to be distributed and shared, establishing a notion of collaborative effort and distributing discrete chunks of work becomes a high priority task. The streamlining of workflow needs to be automated to a large extent where information can be quickly and easily transferred from one centre to another. As part of DLI, we work towards achieving a highly automated set up, and the notion of a distributed environment that is flexible, yet cohesive yielding high quality output. In achieving this we have addressed many challenges and have overcome problems and issues in almost all aspects of the digitization process.

In this article, we present the various problems and challenges faced in the DLI and the solutions that have been proposed and implemented to overcome these. In section 2, we discuss the challenges in content development during the course of digitization and web-enablement of books. In section 3, we describe the process established in the project that helped us address these challenges, and section 4 describes the workflow of the digitization process. Section 5 discusses the architecture of DLI server, and Section 6 gives some conclusions.
2 Challenges in Content Development

![Figure 1: Snap shots of the (a) Scanning and (b) Image Processing wings of the Regional Mega Scanning Centre](image)

The DLI project is organized at the national level with huge resources and manpower. The DLI is the apex authority and it establishes, supports and monitors the various Regional Mega Scanning Centers. Each Mega Scanning center has a number of scanning centers and processing centers under its purview. These sub-centers submit the digital content to the RMSC which hosts the digitized content on a web server. The DLI project has many practical constraints and challenges due to its distributed nature. All the challenges are centered around the data-centric architecture that needs stability and scalability [2]. In this section we present the various challenges in the content development for the DLI.

2.1 Massiveness of Data

Digitizing a million books, is clearly a huge task, generating massive amounts of digital data. Storing, handling, maintenance, and search and retrieval of this data is a huge challenge. The two important requirements of user satisfaction are quick turnaround time and high reliability. Meeting these goals while handling such large amounts of data is a significant task.

Large Amount of Electronic Data: A typical book that is scanned contains around 300 pages. A million books would thus contain at least 300 million pages. When scanned and stored, each image of a page will be around 100 kilobytes of digital data. That means each book will require at least 30MB of disk space. However, the DLI stores not just the final processed images, but also the actual scanned ones as well, which require another 30MB. When the OCR is performed the text is stored in three different formats. These add up to close to another 30MB. Thus an average book occupies 100MB on the disk. Consequently, a million books would require 100,000GB of storage space. We can understand the massiveness of this data size, considering that not many people would use more than 20GB for their entire personal collection of music and data.

To ensure that digital data is not lost in hardware failures, natural calamities etc., multiple copies of the digital content is stored at different geographical locations and on different media, like hard disks and DVDs. This amounts to a multiple of the 100,000GB that was calculated earlier. A DVD on an average can store about 50 books requiring about 20,000 DVDs. The physical storage of the DVDs is in itself, a library management of its own.

Handling of the Electronic Data: Apart from the storage of the books, DLI also maintains a number of details regarding each book in the form of metadata XML Files. These are generated at various stages and provide significant information about the content of a book, the persons who were involved in the digitization process and the quality of the final product. These files are also shared across centers for duplicate checking etc. These files require to be stored in such a way that retrieving information from them is quick and reliable. The files should be kept up-to-date with respect to other centers and multiple copies should be synchronized.
When a centre generates digital data, it has to be transferred to the Mega Centre associated to it. Transferring of such large amounts of data among centers is a major activity. The maximum bandwidth available is just a fraction of the required, and thus data is transferred physically on H DDS or D VDs. The handling of this physical media, tracking and maintenance is a challenge faced by the Mega Centre.

The final product of the digitization process is stored online on several terabyte servers. This content has to be available online in such a way that the user can access the library at any time. This means the server should be highly reliable and should not crash frequently. In case of a crash, we need mechanisms such that no content is lost and the server is back online without much unavailability of the service. Also, the content should be searchable and the retrieval of data has to be very quick. Many of these challenges are too big for manual monitoring and tracking. Automation of several of these aspects is necessary for the project to function satisfactorily.

2.2 Challenges from Indian Language Content

There exists better support for the English language than any of the Indian languages. English has a small alphabet and each of these alphabets are independent entities. In contrast, the Indian languages have a large character set and many languages have matras, s nayuktakshar shirorekha etc. In addition, Indian language processing is considerably complex compared to English. These factors complicate a number of automation processes such as optical character recognition, search and indexing etc.

Representation and User Interface: The representation of Indian language content is not unique. Initially, much of the Indian language content was stored in IS CII(I ndian S tandard C ode f or I nformation I nterchange). To display the representation of these IS CII characters, different publishers developed different fonts. However, these fonts are not related to each other, and a page stored as a font code can be read and displayed only when the font is completely known. Recently, U NICODE is being used, but the complete shift to U NICODE shall take time. Many users also use I TRAN S or its variant O M Trans. It is a very convenient and popular transliteration scheme. It requires no browser or font support and the same I TRAN S text can be interpreted in any language and in any font.

To display the Indian language content, the data should be converted to the required font code & as per the user preference. The interfaces should also have knowledge of the language being displayed and appropriately choose the fonts.

Lack of Robust Processing Scheme: For Indian language content, the development of robust recognition systems is a major research challenge. Robust O CRs which give a high percentage of accuracy are still in the development phase and are not yet readily available. A number of language processing modules like the morphological analyzers, chunkers and other modules like font converters and crawlers are being tested in real world scenarios. Search techniques, building indexes for search and other associated aspects, are in the research phase and will take time to reach standard expectations.

2.3 Incomplete and Incorrect Metadata

M etadata is the data that represents different details regarding the book like the title, author, publisher, year of publication etc [7]. These details are required for indexing and searching of books. In D LI, metadata acts as an anchor of communication and coordinates the flow of data and information. Manual entry of the metadata is error prone. Also, the transliteration for Indian languages depends on the metadata entry operator and is not standardized. This causes serious errors during searching and duplication detection. Another sub problem for duplication checking is that of retrieving the manually maintained records in many source libraries, archives and other locations which are in different languages, across the country. The duplication of the resources can be identified only using the metadata. If the metadata is incorrect, missing or incomplete, it makes it difficult to determine the duplicates.

2.4 Distributedness of the Project

The entire project is being executed at various geographic locations, and the deliverable from each centre should be made available to the user seamlessly. The major problem is the collaboration point for
making them available at one single point. All the books scanned at each mega scanning centre should be available for all other centers. The storage media used for storing the data needs a great deal of attention for preserving them on a long term basis. Thus the distributedness property leads to (a) data administration, and (b) data synchronization problems.

Data Administration: This process involves the handling of the data from the final stage of digitization till the web enablement process [4]. Maintenance of the data storage becomes the key issue in the data administration. A hardware crash could result in the loss of the entire effort involved in scanning, processing and OCRing precious books, and the work should be re-done to get the data back.

Data synchronization: The data that has been stored at different scanning centers must be synchronized so that there is no duplication among centers. Also if one centre has lost its effort due to some reason the data unavailability on their server must be restored using the data from other servers.

3 The Process

Most of the challenges mentioned above have been addressed by adhering to a rigid process and by establishing a decentralized software architecture. The process at DLI is metadata centric:

3.1 Metadata

The metadata is represented in XML format and identifying the metadata that should be preserved along with the digital objects is a debatable topic. After several discussions at DLI the schema for metadata of a book, was decided as to comprise of three categories as shown in Table 1.

3.2 Groups in the Process

The process involves different stages of procurement, metadata entry, content handling and quality assurance. To execute these stages the process consists of different groups.

3.2.1 Procurement Group

Procurement group identifies and procures rare monumental works and approves, based on the content, the books that need to be digitized. The group uses their understanding of usage statistics of the already online books, in future procurements. The procurement group also takes care of copyright and intellectual property issues. The authors are provided due respect for the book by placing the acceptance for web-enablement form on the first page of the book. This has encouraged many authors to accept digitization process and offer the books for web-enablement.

<table>
<thead>
<tr>
<th>Category</th>
<th>Description</th>
<th>Usage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Regular Metadata</td>
<td>Title, author, date of publication, publisher, edition, keywords, subject,</td>
<td>Indexing and searching</td>
</tr>
<tr>
<td></td>
<td>language etc. (Dublin Core [7])</td>
<td></td>
</tr>
<tr>
<td>Administrative Metadata</td>
<td>Library, scanning and processing locations, persons involved etc.</td>
<td>Identification of bottlenecks, calculating computing efficiency and report generation</td>
</tr>
<tr>
<td>Structural Metadata</td>
<td>Size of each page, blank pages, page context - beginning of chapter, end of chapter, index, preface, table of contents etc.</td>
<td>Easy navigation, better search and retrieval</td>
</tr>
</tbody>
</table>

Table 1: Category and type of information in the metadata
3.2.2 Metadata Group

This group consists of librarians and technicians and is responsible for the entry and validation of the metadata. Since books are scanned from multiple locations and libraries throughout India, we need librarians who can understand different languages and have a diverse knowledge on various subjects. Usually, the metadata is verified and corrections are made by remotely distributed librarians who can log into the system and make necessary corrections over the web.

1. **Manual Verification:** Manual verification of metadata takes place at the RMSC end. Once the book is on the DLI servers, expert librarians can access the book online and verify the metadata. For books belonging to multi-Indian languages, the entry of titles should be in a standard searchable format free from the fonts displayed [6]. In DLI we follow the ITRANS format with support for open and true type fonts.

2. **Automated Check:** Regular metadata fields like title, author, keywords, and subject are filled in for most of the books. In a large portion of the books, they are misspelled, incorrect, or do not exist. Technicians from the metadata team run an automated categorizer to categorize the books into their respective categories/subjects, which are then clustered and corrected by the expert librarians.

3.2.3 Quality Assurance Group

This group verifies the digitized content and approves it for uploading and hosting on the web. They perform the check for duplicates, damaged pages, missing pages, file formats and also on other parameters to ensure that the quality standards are met. Administrative issues regarding the decision making of the undefined errors found in the digitized books is also made by this group. The group also ensures that the process is carried out in the defined manner and performs process audits for applying the improvement strategies.

4 Workflow

The books that are to be digitized are procured and handed over to the librarian. The digitization of a book starts with the librarian entering the regular metadata for the books that need to be scanned. If a book has already been scanned, it should not be rescanned again at any other location. Hence, the metadata is first uploaded onto the DLI portal hosted at a local Mega Center for checking of possible duplicates from elsewhere. The portal consists of a central repository for the DLI where all metadata from different Mega Centers is aggregated and stored.

As shown in the Figure 2(a) the librarian enters the metadata information into the DLI server. The server then checks if the book has already been digitized. If the book was not scanned earlier, it is cleared for further processing. In case of Indian language books, the OMT rans transliteration scheme is used to encode the Indian language names, titles etc to roman representation. The tool used for this purpose is shown in Figure 2(b).

4.1 Scanning

Scanning of a book is at the heart of the entire DLI project. It requires the maximum resources both in equipment and man power. This process needs quick, high quality and very reliable scanners for scanning (or photographing) the books. It also needs well trained personnel to operate these scanners efficiently and to achieve maximum output. The scanners used at RMSC-Hyderabad are made by Minolta and Zeutschel. The Minolta scanners scan a vertical strip of the spread of the book and many such strips are accumulated to form the final image, while the Zeutschel scanners take a high resolution photograph of the spread giving us the scanned image of the spread.

These scanners come with associated drivers. The software generally used to scan the pages is ABBYY Fine Reader or OmniScan. Using this software the scanning operator sets the various parameters for the
scanning process such as the “dpi”. D pi or dots per inch specifies how many pixels (or dots) in the scanned image will constitute one inch of length (or width) in the actual page. A high dpi implies high resolution and thus high quality. However, high dpi also means the images need more storage space. Taking care of both quality and storage constraints, the DLI has specified a minimum scanning resolution of 600dpi.

After setting the dpi, the scanning operator sets the approximate page boundaries. This is needed so that the software can automatically separate the left and right pages from a single image of the entire spread. To set this, the operator first chooses an arbitrary spread which represents the size of textual content in the book. He then scans this spread and specifies the approximate bounding rectangle of the left and right pages. He verifies and corrects this bounding rectangle by testing it on a few arbitrary spreads as shown in Figure 3(b).

The operator then proceeds to scan the entire book using these settings. Figure 3(c) gives a snapshot of scanning a spread using OmniScan. The scanned page is saved as a TIFF image and compressed using the CCITT 4 Fax compression scheme. Each scanned page is named as an 8 digit number like 00000001.tif. These scanned pages are stored in the OTIFF folder of the book. Optionally, the pages are separated as even and odd numbered pages for convenience during the image processing stage, and they are stored in separate folders. However, when the book is finally being submitted to DLI, such folders should be removed.

After the scanning of the book is completed, the operator does a superficial check whether all pages have been scanned properly. Now the book is sent for image processing and Optical Character Recognition (OCR).

### 4.2 Image Processing

During this stage the images of each scanned page are cleaned, cropped, and processed so that the images are human readable and also can be well processed by the OCR. Firstly, the image has to be cropped. Cropping is the operation of extracting only the relevant portion of an image and removing the rest. In the scanned image there will be dark areas on the edges of the page and sometimes the fingers of the scanning operator are also photographed. These are to be removed from the textual content of the image. To do this, the operator chooses a full page and fits a rectangle to the textual portion. All other pages run through this rectangle and anything lying outside this rectangle is deleted.

The operator then runs various image processing operations [3], using the Scanfix software. Before the operator runs every image through Scanfix he sets the following parameters:

**Noise:** In many old books, we can see that the pages become dark and a number of dark spots appear in the page. When scanned, this forms the noise in the image. This is removed by setting a noise removal of 6% de-speck value. If we increase the de-speck value, it might remove some of the text like the period (or...
full-stop) considering it to be a noise spot. In case there is still some noise after the Scanfix is run, the operator removes them manually by using the erase tool.

**De-Skew:** Skew is the rotation present in an image. When scanning tightly-bound or loosely-bound books, the pages are not aligned properly. So an amount of skew is found in the picture. The de-skew operation is performed to correct such skew in the image. To do this the operator selects an approximate bounding rectangle around the content of the page and if any page has content outside this rectangle, the content is rotated and resized to fit within this rectangle.

**Intelligent Crop:** Provides a uniform margin around the content of the page. DLI specifies that a minimum of 300 pixel margin has to be present on all sides of the page.

Once these parameters are set, the Scanfix software applies these parameters to every page in the book as shown in Figure 4(a). In case the Scanfix software could not process any page satisfactorily, the page is sent for rescanning and the rescanned image is processed. The resulting images are the processed TIFF images and are stored in the PTIFF folder of the book Folder.

### 4.3 OCR

OCR or Optical Character Recognition is the process of recognizing characters from scanned document images. In this process, an image with textual content is read and the characters present in the text are output by the OCR software. The OCR software being used at IIIT- Hyderabad is the ABBYY Fine Reader. The OCR takes as input, the images in the PTIFF folder of the book and generates text which is stored in three formats: html, rtf and txt. For each page that is OCR'd we have 3 files generated in each of these formats and are respectively stored in the folders named HTML, RTF and TXT. In Figure 4(b) we show the snapshot of ABBYY Fine Reader when it processed an image and output the text in the image.

**Smoothness and Completion:** In case of heavy noise in the images, some of the characters are either cut or merged. To correct these, various morphological operations such as dilation, erosion and sandfill are used. The operator sets the parameters for each of these operations.

**Resize:** To maintain uniformity in all the images of a book, all pages should be of the same size or height x width. The operator chooses an arbitrary page and sets its dimensions as the standard for all pages and all pages will be resized to this standard size.

*Figure 4: Screen shots from the softwares used for image processing and character recognition. (a) Image Processing using Scanfix (b) OCR using ABBYY Fine Reader*
The ABBYY Fine Reader uses special recognition technology based on the principles of Integral Purposeful Adaptive (IPA) perception. Some of its features that make it very convenient to use are:

- Omnifont: recognizes texts in practically any font
- High recognition accuracy
- Low sensitivity to print defects
- Recognition of poor print quality documents
- 177 recognition languages (does not include Indian and Chinese)
- High speed recognition
- Can run in batch mode
- Layout analyser: text, tables and images displayed in their original location
- Saving of non-rectangular images, multi-column text flows and list

After the character recognition is performed, the book with all its contents, is sent for the final quality check and submitted to the Mega Centre for being hosted on the web.

4.4 Quality Check

When a book is submitted to an RMSC for quality checking, it is first checked for duplication in the existing collection of books. Such duplicates are displayed so that action can be taken by the Quality Assurance group. The tool developed at IIIT-Hyderabad can intelligently search for duplicates by doing partial string matching on the book title, author, publisher and other significant fields and returns a list of books that are duplicated, as shown in Figure 6(a).

After checking for duplication, the book is checked for its quality. Quality check is one of the very important stages in the DLI workflow. It is essential to maintain uniformity in the entire digital content and to ensure good quality in the deliverables of the project. DLI has specified a set of very strict guidelines on quality parameters. Every vendor, contractor or centre should strictly adhere to these norms and ensure that high quality material is generated form their respective centers. The contents of a book are as shown in Figure 5.

The items in the book are the metadata XML file and the 5 folders namely OTIFF, P TIFF, HTML, RTF, TXT. Every page in the book, including blank and missing pages, has a file associated with it in each of the folders. The corresponding files in different folders are given the same name except for the extension. Apart from these specified items, there

![Figure 5: Contents of a Digital Book is organized as a tree in the Hard Drive. Content is stored as images, text and html in separate directories with appropriate file names.](image-url)
should be no stray folders and no files should be out of place. However, in case an OCR is not available for the language of the document, the three folders HTML, RTF and TXT will not be present. During quality check, the presence of each of these items is checked and the missing/stray items reported accordingly.

The processed scanned image of each page, namely the files in the PTIFF folder, are considered the most valuable output in the entire scanning process. The quality parameters which the PTIFF files should meet are as shown in the table:

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>Same size (height x width)</th>
</tr>
</thead>
<tbody>
<tr>
<td>dpi</td>
<td>600 or above</td>
</tr>
<tr>
<td>Compression algorithm</td>
<td>CCITT 4 Facsmile</td>
</tr>
<tr>
<td>Margin</td>
<td>300 pixels on all sides of the page</td>
</tr>
<tr>
<td>Skew</td>
<td>&lt;2°</td>
</tr>
<tr>
<td>Blank Pages</td>
<td>Should be identified and annotated</td>
</tr>
</tbody>
</table>

Table 2: Major Quality Parameters for Processed TIFF Images

During the quality check, each of the PTIFF folder files is checked for each of these parameters and the discrepancies reported accordingly for correction. The final report is stored in an XML file called qualmeta.xml. The QualCheck tool which was developed at IIIT-Hyderabad automatically checks for presence of errors in the submitted books. The tool recursively searches the HDD/DVD for books and generates the XML reports of the quality parameters, as shown in Figure 6(b). A sample report is presented in Figure 6(c).

4.5 Web Enablement

A book cleared by the quality check stage is submitted to a Mega Centre that hosts the books on a web server. The book is checked for duplication in the server. An operator performs the post-scanning metadata process. This gives us the structural metadata as described in the section above. A copy of the book is made and stored as a backup in case of a hard disk crash. The Mega Centre places these books on the server and also duplicates it for the local servers of other Mega Centres. The details of web hosting are presented in the next section.

The entire process flow can be represented as shown in Figure 7.
5. Architecture of DL Server

In this section we describe the architecture that supports the process and the model discussed in the earlier sections. Many issues of coordination have been resolved by modularizing the tasks with the help of technologies like XML and databases, and distributing and distributing the efforts in the project as much as possible.

5.1 Software Architecture of the Mega Centre Digital Library

At RMSC Hyderabad we had experimented a few different architectures before we finalized upon the one shown in the figure. The current architecture is motivated by factors like scalability, ease of maintenance, dependability and economy.

The digital objects are preserved on Terabyte servers which are clustered as a data farm. Each server in the data cluster hosts all the digital objects preserved on it, through an Apache web server. The cluster is powered by a distribution of Linux that is enhanced to support diskless network booting. This option of diskless network booting helps us boot a server without having to devote any space for storing the system specific files and operating system files. This set up is economical and also easy to manage, in a way that we can add or replace data nodes in the cluster instantaneously without having to do any operating system installations.

Data can be copied onto a server in the cluster over the network or through USB interface. The servers implement a hardware RAID to contain disk failures which adds to the reliability of the system. Also a redundant copy of the complete data is present on external storage media, for data restoration in the event of irrecoverable crashes.

The metadata server is a repository of the complete metadata which is in XML [8]. Metadata is passed on constantly between contractors and the RMSC, and it also acts as an identifier of the book that is to be scanned. Using XML as the format, modularizes the work by decoupling RMSC and contractors, and also ensures smooth interoperability. Wrappers present on the metadata server automatically populate the database from the XML metadata. When metadata is uploaded onto the server, it is first checked for duplicates on the existing database. If no duplicates are present, the book is permitted for scanning.

Once the scanning is completed the book content is returned by the vendors. The books are then uploaded onto the data farm and the metadata for each book in the database is edited to contain a pointer to the location of the book in the data cluster. The portal has a front end using which a user can login and query on the metadata to retrieve books he wishes to read online. A caching mechanism deployed on the metadata server helps us cache similar queries posed to the database and return the results promptly. When a user requests to view the complete book content, the location of the book in the data cluster is gathered from the database and the content is retrieved over http requests, from the particular server in the cluster and is broadcast to the user. In this way the main portal only acts as a proxy server between the user and the book server that contains the requested book.

- The features of this architecture are such that
- The architecture balances resource usage within the community
- It has high data availability
- The data is accessible even if the creator disappears from the system
- It is easily updateable such that the stored data can be modified during the system lifetime
- It supports a powerful query language like XPath / XQuery
6 Summary

The Regional Mega Scanning Center at Hyderabad was established as per the direction of the Ministry of Communication and Information Technology and has been operational for over a year. The Center is active in content creation for the digital library, building test-bed for research and carrying out research on important technologies associated with digital libraries. The Center operates at IIIT and multiple sub centers, with about 50 high speed scanners. Content at Salarjung Museum, Osmania University, Telugu University, State Central Library and City Central Library etc. are being digitized as part of this project. RMSC has established a smooth workflow procedure and has generated a large amount of digitized content. This content is being hosted on reliable web servers which currently host about one lakh books online amounting to more than 15 million pages on the DLI server.

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